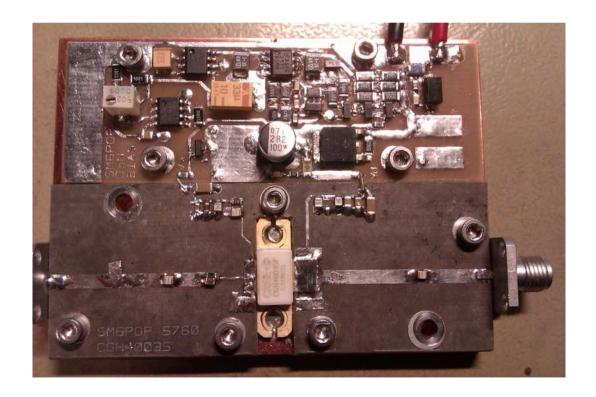


- * Devices CREE, 1 st generation devices, general purpose 28V
- * Bias circuit
- * Simulations
- * Measurements
- * 2 devices combined



- * Devices : CREE, 1 st generation devices, general purpose 28V
- * CGH40006P, 6W, die CGH60008D, approx 75 euro
- * CGH55015, 15W, die CGH60015D, approx 90 euro
- * CGH55030, 30W, die CGH60030D, approx 120 euro
- * CGH40035, 35W, actually 3 x 15W die CGH60015D larger package approx 200 euro
- * CGH40045 tested but no good results, probably a 60 W die ?

Devices available at Digikey.

(2^{nd} gen CGHV1F006 and CGHV1F025 but package is difficult to handle – 3 x 4 mm DFN) (Should give good performance at 10 GHz, 40 V devices)

- * Have built several amplifiers
- * single CGH40006 running at 28V performance OK -
- * single CGH55015 increased voltage to 36V OK
- * dual stage with 55015 combined with Anaren 90 deg hybrids 1M803, max 43.7dBm (23W) was used at initial 6 cm tests at SM6FHZ, designed for 28 V but where run at 36 V
- * redesign of the CGH40006 optimized for running at 48V, achieved 12.8 W
- * single CGH55030 48 V
- * dual CGH55030 48V 80 W (in use at SM6PGP)
- * single CGH40035 48V 50W (in use at SM6CKU) and one built by Franta OK1CA
- * dual CGH40035 48V 100W (in use at SM6FHZ)

GaN bias circuit

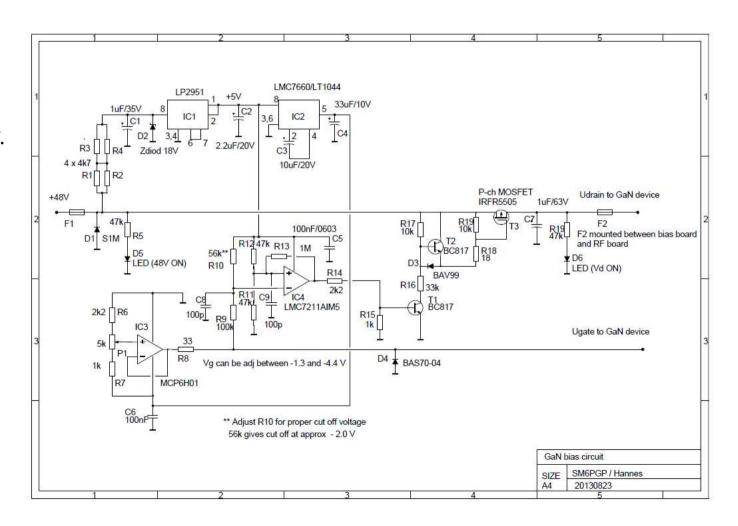
Generates neg voltage

Turn on/off timing

red/black....human error.

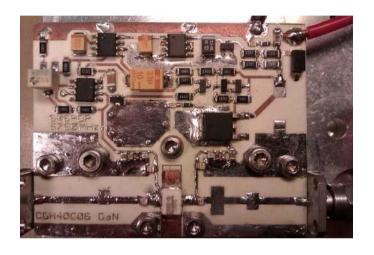
Negative voltage failure

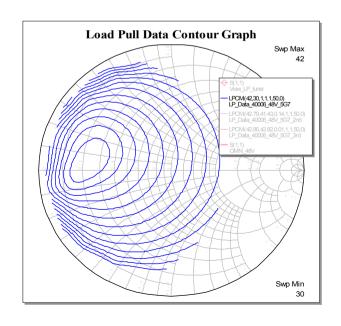
Gate voltage constant – even if device goes into compression.

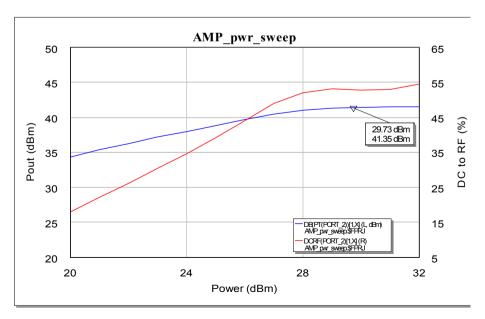


- * simulation of the CGH40006P at 48V approx 41 dBm should be possible
- * But running

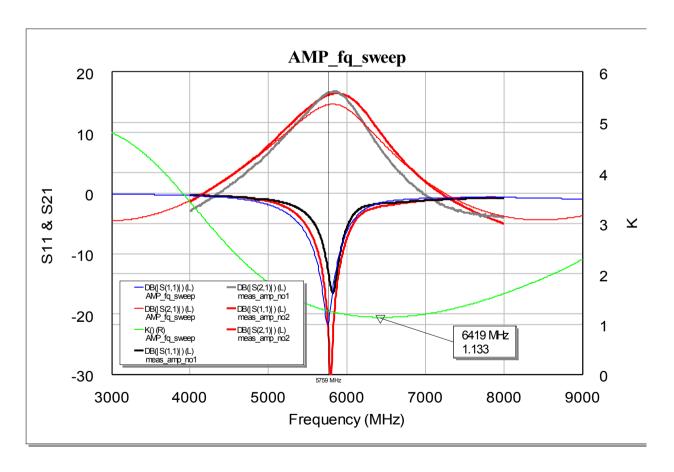
28V devices at 48V?







- * two "drivers" has been built with the CGH40006P at 48V
- * simulations and measurements agree very well



Small signal S11 and S21

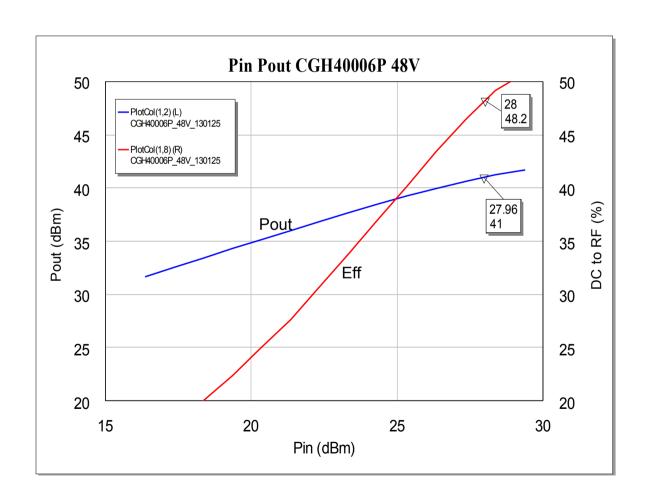
- * measured output power up to 14 W
- * left it running at 12W output, key down for several hours (at 48V)
- * no degradation seen

Vbr = 120V

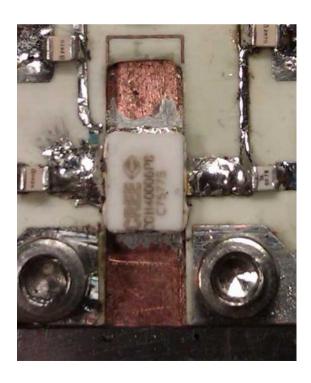
Violating the junction temp spec. of 225 C.

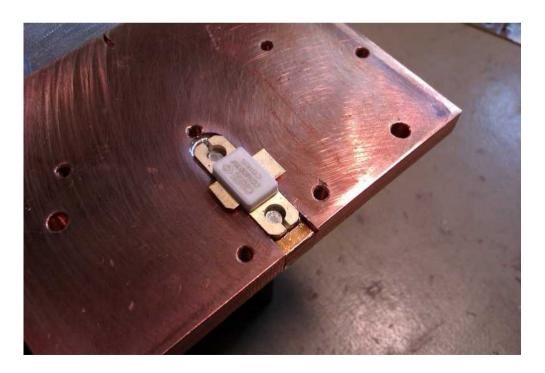
...but we dont need MTTF figures of 10-20 miljon hours

We can let the junction temp reach higher values and still have MTTF figures good enough for HAM operation.



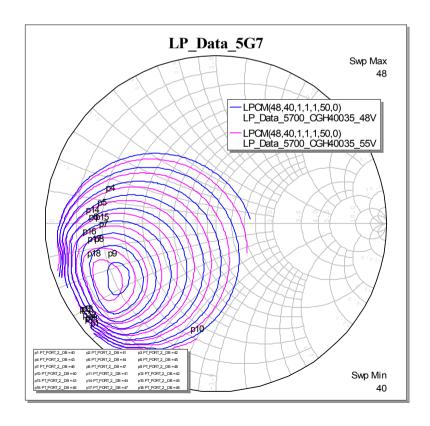
- * keeping junction temperature down
- * soldering devices to copper carrier for best possible heat transfer and there is no other possibility with a "pill" package
- * pre tin all surfaces to be soldered, use kapton tape and temperature controlled heat bed

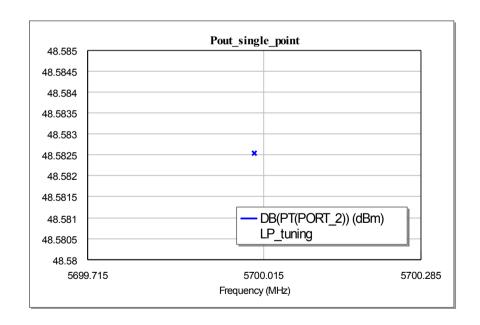




- * Promising results with the 6 W device then what about the CGH40035?
- * simulations showed promising results possible with up to 60 W + ?but there is no smoke in the simulator!

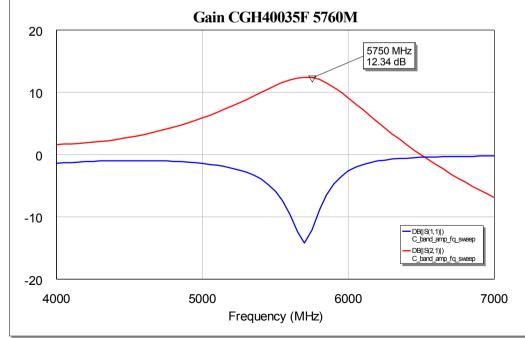
Lets build and find out where is the damage level is !



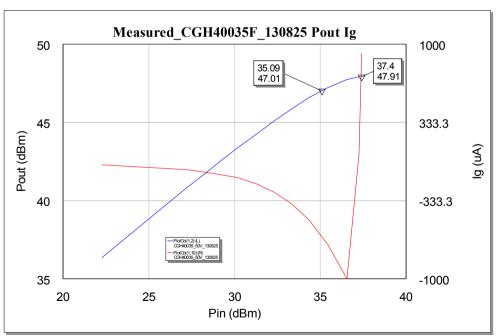


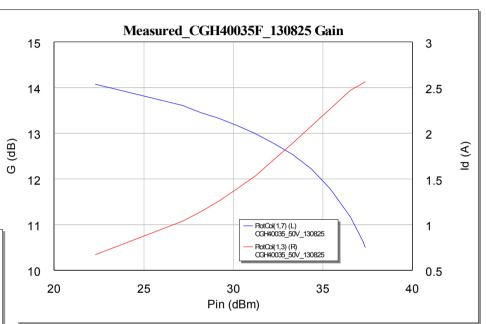


Simulated small signal gain and input matching



- * Single stage CGH40035F
- real world!
- * at approx 75 W the smoke gets out!
- * GaN HEMT gate current changes sign when device goes into compression

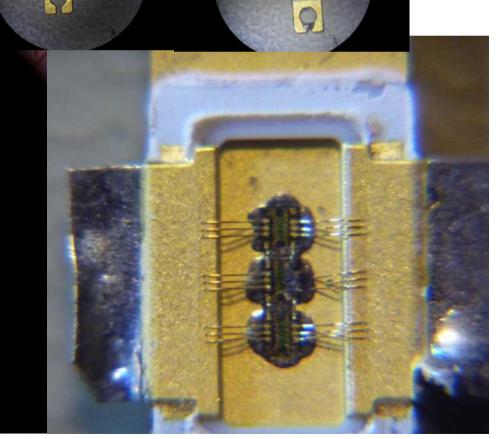




In use at SM6CKU, Ben, so far no failures!

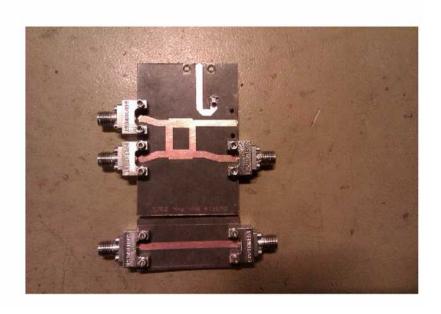
* 15 W and 30 W devices – killed of different reasons Human error, unexpected snow!

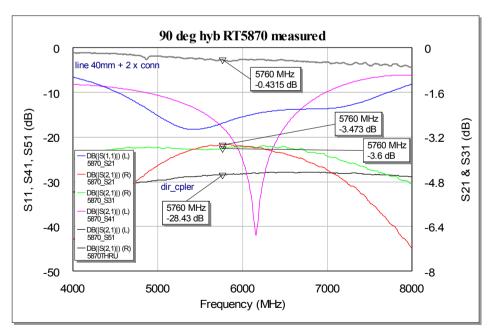
* a dead CGH40035 – killed – at approx 75 - 80 W out probably due to excessive heat the die in the centre gave up!



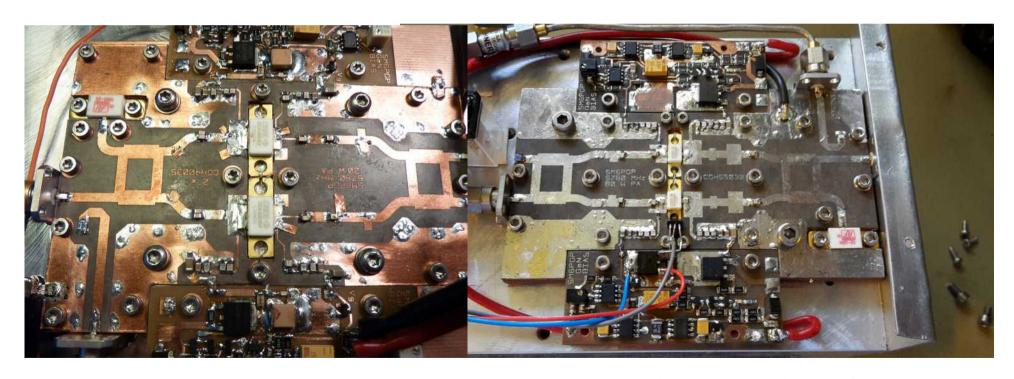
- * Dual stage CGH55030 and CGH40035F
- * Anaren 90 deg hybrids, max 20 W need something better...
- * design on RT5870, 31 mil, low loss, IL approx 0.2 dB

90 deg hybrid 5760MHz with 30 dB directional coupler



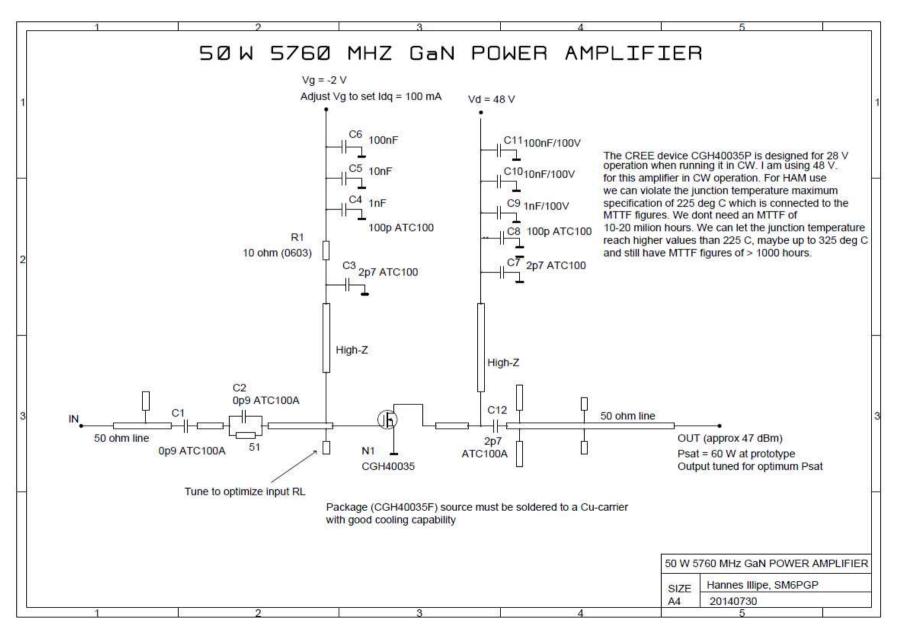


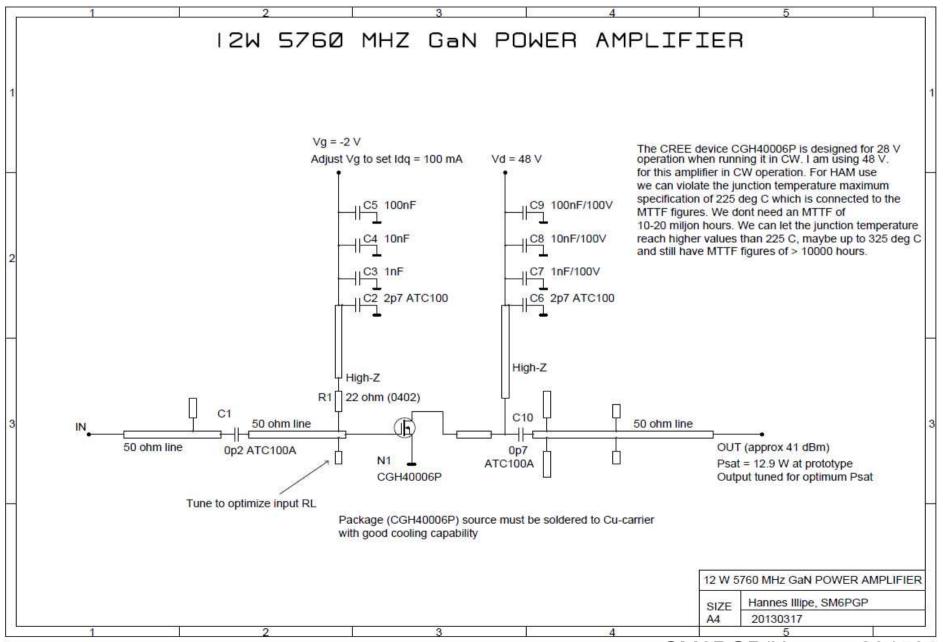
- * Dual stage CGH55030 and CGH40035F
- * 2 x CGH55030 built by SM6PGP 80 W
- * 2 x CGH40035F built by SM6FHZ 100 W



Dual stage CGH40035F, SM6FHZ

Dual stage CGH55030F, SM6PGP





THANK YOU!

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